Technical data sheet
AE
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These angles are used for connections wood / timber, or for connecting wooden structures in concrete, steel, masonry.

## Features

## Material

Steel quality:

- S250GD + Z275 according to DIN EN10346


## Corrosion protection:

- $275 \mathrm{~g} / \mathrm{m}$ galvanized on both sides 20 mm


## Benefits

- Connection wood / concrete
- Load in all directions 4


## Applications

## Applicable materials

Wood, wood products, concrete, steel

## Application area

- Coupling elements of wood or wooden materials, components made of wood / wood materials or concrete / steel

Values for joint wood and wood, two connection / partial nailing

1) $b=80$ and $e=120$
*) The number of nails AE116: 8 pieces in F1, F4 / 5 and 9 pieces in the F2 / 3 - Other nails found in ETA.

If the timber when the connection cannot twist, half of the values in the table can be adopted for connection with only one angle for R1 and R2 / 3 system.

If the purlins rotatable directions and forces F4 and F5 at other intervals, $B$ and $E$, you can find more information on ETA.

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## Technical Data

## Product Dimensions



| References | Tun / DB nr. | NOB nr. | Product Dimensions [mm] |  |  |  | Joist |  | Holes flange B |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | A | B | C | t | $\emptyset 5$ | $\emptyset 13$ | $\emptyset 5$ | $\emptyset 13$ |
| AE48 | 3779212 | 21220751 | 90 | 48 | 48 | 3 | 7 | 2 | 4 | 1 |
| AE76-R | 7742208 | 21594528 | 90 | 48 | 76 | 3 | 12 | 3 | 7 | 1 |
| AE116 | 7742216 | 21594536 | 90 | 48 | 116 | 3 | 18 | 3 | 7 | 3 |

## Capacities wood-wood connection - Full Nailing



| References | Product capacities - Timber to timber - Maximum nailing |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number of Fasteners |  | Characteristic capacities - Timber C24-2 angle brackets per connection [kN] |  |  |  |  |  |  |  |  |  |
|  | Joist | $\begin{gathered} \text { Flange } \\ \text { B } \end{gathered}$ | $\mathrm{R}_{1 . \mathrm{k}}$ |  |  |  | $\mathrm{R}_{2 . \mathrm{k}}=\mathrm{R}_{3 . \mathrm{k}}$ |  |  |  |  |  |
|  | Qty | Qty | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4.0x35 | CNA4.0: |
| AE48 | 6 | 4 | 2.5 | 2.9 | 3.8 | 4.9 | 3.5 | 4 | 4.9 | 6 | 1.1/kmod^0.25 | 1.3/kmod |
| AE76-R | 9 | 7 | 5.1 | 5.8 | 7.7 | 9.8 | 10.4 | 11.6 | 13.4 | 15.6 | 2.5/kmod^0.25 | 2.9/kmod |
| AE116 | 12 | 7 | 5.1 | 5.8 | 7.7 | 9.8 | 14.7 | 16.6 | 20 | 23.2 | 2.8/kmod^0.25 | 3.2/kmod |

1) $R_{4 / 5}$ is detemined for beam width $b=75 \mathrm{~mm}$ and eccentricity $e=130 \mathrm{~mm}$.

The load capacity belongs to a load group with the modification factor $\mathrm{k}_{\text {mod }}$.
If the overall structure prevents the rotation of the purlin, the load values $R_{1, k}$ and $R_{2 / 3, k}$ in an assembly with onl of the given value in the table

* For higher $\mathrm{F}_{2 / \mathrm{F} 3}$ capacities, Load combination and other nail patterns, refer to ETA-06/0106

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| References | Product capacities - Timber to timber - Partial nailing |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number of Fasteners |  | Characteristic capacities - Timber C24-2 angle brackets per connection [kN] |  |  |  |  |  |  |  |  |  |
|  | Joist | $\begin{gathered} \text { Flange } \\ \text { B } \end{gathered}$ | $\mathrm{R}_{1 . \mathrm{k}}$ |  |  |  | $\mathrm{R}_{2 . \mathrm{k}}=\mathrm{R}_{3 . \mathrm{k}}$ |  |  |  |  |  |
|  | Qty | Qty | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4,0x35 | CNA4,0: |
| AE48 | 4 | 4 | 2.5 | 2.9 | 3.8 | 4.9 | 3.4 | 3.9 | 4.7 | 5.4 | 1.1/kmod^0.25 | 1.3/kmod ${ }^{\prime}$ |
| AE76-R | 7 | 7 | 5.1 | 5.8 | 7.7 | 9.8 | 8.2 | 9.5 | 11.4 | 13.1 | 2.5/kmod^0.25 | 2.9/kmod ${ }^{\prime}$ |
| AE116 | 8 | 7 | 5.1 | 5.8 | 7.7 | 9.8 | 11.9 | 13.8 | 16.9 | 19.4 | 2.8/kmod^0.25 | 3.2/kmod |

1) $R_{4 / 5}$ is detemined for beam width $b=75 \mathrm{~mm}$ and eccentricity $e=130 \mathrm{~mm}$.

The load capacity belongs to a load group with the modification factor $\mathrm{k}_{\text {mod }}$.
If the overall structure prevents the rotation of the purlin, the load values $R_{1, k}$ and $R_{2 / 3, k}$ in an assembly with onl of the given value in the table

* For higher $\mathrm{F}_{2 / \text { F3 }}$ capacities, Load combination and other nail patterns, refer to ETA-06/0106


| References | Product capacities - Timber to Concrete |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number of Fasteners |  |  |  | Characteristic capacities - Timber C24-2 angle brackets per connection [kN] |  |  |  |  |  |  |  |  |  |
|  | Joist |  | Flange B |  | $\mathrm{R}_{1 . \mathrm{k}}$ |  |  |  | $\mathrm{R}_{2 . \mathrm{k}}=\mathrm{R}_{3 . \mathrm{k}}$ |  |  |  |  |  |
|  | Qty | Type | Oty | Type | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4.0x35 | CNA4.0x40 | CNA4.0x50 | CNA4.0x60 | CNA4,0x35 | CNA |
| AE48 | 6 | CNA* | 1 | M12 | $\begin{aligned} & \min : 12.3 ; \\ & 12.6 / k m o d \end{aligned}$ | min: 14.9; 12.6/kmod | 12.6/kmod | 12.6/kmod | 1.9 | 2.1 | 3.2 | 3.5 | - | $\begin{array}{r} \min \\ 4.2 / \mathrm{kn} \end{array}$ |
| AE76-R | 9 | CNA* | 1 | M12 | min: 18.7; 16.8/kmod | min: 22.7 ; 16.8/kmod | 16.8/kmod | 16.8/kmod | 6.7 | 7.5 | 10.3 | 11.2 | - | $\min _{6.1 /}$ |
| AE116 | 12 | CNA* | 2 | M12 | 20.7 | 25.1 | min: 33.3 ; 28.1/kmod | min: 38.1; 28.1/kmod | 23 | 25.8 | 25.5 | 27.7 | - | 9 kmo |

1) $R_{4 / 5}$ is detemined for beam width $b=75 \mathrm{~mm}$ and eccentricity $e=130 \mathrm{~mm}$.

The load capacity belongs to a load group with the modification factor $\mathrm{k}_{\text {mod }}$. The characteristic anchoring stren minimum $15,3 \mathrm{kN}$ for both withdrawal and shear force. The bearing capacity value for the assembly must be rec bearing capacities of the bolt is less than $15,3 \mathrm{kN}$.
If the overall structure prevents the rotation of the purlin, the load values $R_{1, k}$ and $R_{2 / 3, k}$ in an assembly with onl half of the given value in the table
*For higher $\mathrm{F}_{2 / \mathrm{F} 3}$ capacities, Load combination and other nail patterns, refer to ETA-06/0106

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Product capacities - CLT Beam to CLT beam - Ø12 connector screws - 2 angle brackets


| References | Product capacities - CLT beam to CLT beam - $\varnothing 12$ connector screws $\mathbf{- 2}$ angle brackets |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Fasteners |  |  |  | Characteristic capacities - Timber CLT- 2 angle brackets per connection [kN] |  |
|  | Flange A | Flange B | $R_{1 . k}$ | $R_{2 . k}=R_{3 . k}$ |  |  |
|  | Qty | Type | Oty | Type | SSH12x80 | SSH12x80 |
| AE48 | - | - | - | - | - | - |
| AE116 | 3 | SSH | 3 | SSH | 33 | 29.5 |

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## Installation

## Installation

- Timber to timber:
- CNA4,0x\& nails or CSA5,0x\& screws for fastening in wood.
- Timber to concrete :
- One or two M12 bolts with washer US40/40/10G for fastening.
- CLT beam to CLT beam :
- SSH Ø $12.0 \times 80 \mathrm{~mm}$ (for AE116)


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