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These angles are used for connections wood / timber, or for connecting wooden structures in concrete, steel, masonry.

Features

Material

Steel quality:

• S250GD + Z275 according to DIN EN10346

Corrosion protection:

• 275 g / m galvanized on both sides 20mm

Benefits

- Connection wood / concrete
- Load in all directions 4

Applications

Applicable materials

Wood, wood products, concrete, steel

Application area

 Coupling elements of wood or wooden materials, components made of wood / wood materials or concrete / steel

Values for joint wood and wood, two connection / partial nailing

- 1) b = 80 and e = 120
- *) The number of nails AE116: 8 pieces in F1, F4 / 5 and 9 pieces in the F2 / 3 Other nails found in ETA.

If the timber when the connection cannot twist, half of the values in the table can be adopted for connection with only one angle for R1 and R2 / 3 system.

If the purlins rotatable directions and forces F4 and F5 at other intervals, B and E, you can find more information on ETA.



















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Technical Data

Product Dimensions





References	Tun / DB nr.	NOB nr.	ı	Product Dim	ensions [mm]	J	oist	Holes flange B		
neierences	IUII / DB III.	NOD III.	Α	В	C	t	Ø5	Ø13	Ø 5	Ø13
AE48	3779212	21220751	90	48	48	3	7	2	4	1
AE76-R	7742208	21594528	90	48	76	3	12	3	7	1
AE116	7742216	21594536	90	48	116	3	18	3	7	3

Capacities wood-wood connection - Full Nailing





						F	Product capac	cities - Timbe	r to timber - I	Maximum na	iling		
References		nber of teners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kl									
neierences	Joist	Flange B		R ₁	l.k			R _{2.k} =					
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0	
AE48	6	4	2.5	2.9	3.8	4.9	3.5	4	4.9	6	1.1/kmod^0.25	1.3/kmod ⁷	
AE76-R	9	7	5.1	5.8	7.7	9.8	10.4	11.6	13.4	15.6	2.5/kmod^0.25	2.9/kmod ⁷	
AE116	12	7	5.1	5.8	7.7	9.8	14.7	16.6	20	23.2	2.8/kmod^0.25	3.2/kmod ⁷	

¹⁾ $R_{4/5}$ is determined for beam width b = 75 mm and eccentricity e = 130 mm.

The load capacity belongs to a load group with the modification factor k_{mod} .

If the overall structure prevents the rotation of the purlin, the load values $R_{1,k}$ and $R_{2/3,k}$ in an assembly with onl of the given value in the table

^{*} For higher F_{2/F3} capacities, Load combination and other nail patterns, refer to ETA-06/0106

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Capacities wood-wood connection / partialnalling

							Product cap	acities - Timb	er to timber	- Partial naili	ng			
Deferences		nber of teners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]										
References	Joist	Flange B		R	I.k		$R_{2,k} = R_{3,k}$							
	Qty	Qty	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4,0x35	CNA4,02		
AE48	4	4	2.5	2.9	3.8	4.9	3.4	3.9	4.7	5.4	1.1/kmod^0.25	1.3/kmod [/]		
AE76-R	7	7	5.1	5.8	7.7	9.8	8.2	9.5	11.4	13.1	2.5/kmod^0.25	2.9/kmod [/]		
AE116	8	7	5.1	5.8	7.7	9.8	11.9	13.8	16.9	19.4	2.8/kmod^0.25	3.2/kmod ⁷		

1) $R_{4/5}$ is determined for beam width b = 75 mm and eccentricity e = 130 mm.

The load capacity belongs to a load group with the modification factor k_{mod}.

If the overall structure prevents the rotation of the purlin, the load values $R_{1,k}$ and $R_{2/3,k}$ in an assembly with onl of the given value in the table

* For higher F_{2/F3} capacities, Load combination and other nail patterns, refer to ETA-06/0106

Characteristic capacities - Timber to concrete





								Pr	oduct capaci	ties - Timber	to Concrete						
Deferences	Nun	nber of	Fast	eners		Characteristic capacities - Timber C24 - 2 angle brackets per connection [kN]											
References	Joist Flange B			nge B		R _{1.k}				$R_{2,k} = R_{3,k}$							
	Qty	Туре	Qty	Туре	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4.0x35	CNA4.0x40	CNA4.0x50	CNA4.0x60	CNA4,0x35	CNA4			
AE48	6	CNA*	1	M12	min: 12.3 ; 12.6/kmod	min: 14.9 ; 12.6/kmod	12.6/kmod	12.6/kmod	1.9	2.1	3.2	3.5	-	min 4.2/km			
AE76-R	9	CNA*	1	M12	min: 18.7 ; 16.8/kmod	min: 22.7 ; 16.8/kmod	16.8/kmod	16.8/kmod	6.7	7.5	10.3	11.2	-	min 6.1/			
AE116	12	CNA*	2	M12	20.7	25.1	min: 33.3 ; 28.1/kmod	min: 38.1 ; 28.1/kmod	23	25.8	25.5	27.7	-	9 kmo			

1) $R_{4/5}$ is determined for beam width b = 75 mm and eccentricity e = 130 mm.

The load capacity belongs to a load group with the modification factor k_{mod} . The characteristic anchoring streng minimum 15,3 kN for both withdrawal and shear force. The bearing capacity value for the assembly must be rec bearing capacities of the bolt is less than 15,3 kN.

If the overall structure prevents the rotation of the purlin, the load values $R_{1,k}$ and $R_{2/3,k}$ in an assembly with onl half of the given value in the table

*For higher F_{2/F3} capacities, Load combination and other nail patterns, refer to ETA-06/0106

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Product capacities - CLT Beam to CLT beam - Ø12 connector screws - 2 angle brackets





				Proc	luct capacities - CLT beam to CLT beam - Ø12 connec	tor screws - 2 angle brackets				
Deferences	Fasteners				Characteristic capacities - Timber CLT- 2 angle brackets per connection [kN]					
References	Flange A		nge A Flange B		R _{1.k}	$R_{2.k} = R_{3.k}$				
	Qty	Qty Type Qty Type		Туре	SSH12x80	SSH12x80				
AE48	-	-	-	-	-	-				
AE116	3	SSH	3	SSH	33	29.5				

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Installation

Installation

- Timber to timber:
 - CNA4,0xl nails or CSA5,0xl screws for fastening in wood.
- Timber to concrete:
 - One or two M12 bolts with washer US40/40/10G for fastening.
- CLT beam to CLT beam :
 - SSH Ø 12.0 x 80 mm (for AE116)











